# Lecture 23 Randomized Complete Block Designs & Factorial Designs

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**Review: Completely Randomized Design (CRD)** 

A CRD has

- g different treatments
- g known treatment group sizes  $n_1, n_2, \cdots, n_g$  with  $\sum_{j=1}^{g} n_j = N$  (i.e., N experimental units)
- Completely random assignment of treatments to units

A key assumption of CRD is that all experimental units are (approximately) homogeneous

Question: What if this assumption is violated?

### Randomized Complete Block Design (RCBD)

- The population of experimental units is divided into a number of relatively homogeneous sub-populations (blocks), and it is assumed that all experimental units within a given block are homogeneous
- Within each block, treatments are randomly assigned to experimental units such that each treatment occurs equally often (usually once) in each block
- A key assumption in the analysis is that the effect of each level of the treatment is the same for each level of the blocking factor.

Notes

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### **RCBD Notation**

- *g* is the number of treatments; *r* is the number of blocks
- $y_{ij}$  is the measurement on the unit in block i that received treatment j
- $N = r \times g$  is the total number of experimental units
- $\bar{y}_{.j} = \sum_{i=1}^r \frac{y_{ij}}{r}$  is the average of all measurements for units receiving treatment j
- $\bar{y}_{i.} = \sum_{j=1}^{g} \frac{y_{ij}}{g}$  is the average of all measurements for units in the  $i_{th}$  block
- $\bar{y}_{..} = \sum_{i=1}^r \sum_{j=1}^g \frac{y_{ij}}{N}$  is the average of all measurements

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### Notes



### **RCBD Model and Assumptions**



• The model for an RCBD is:

$$Y_{ij} = \underbrace{\mu + \alpha_j}_{\mu_j} + \beta_i + \varepsilon_{ij}, \quad i = 1, \cdots, r, \quad j = 1, \cdots, g$$

where  $\mu$  is the overall mean,  $\alpha_j$  is the effect of treatment j,  $\beta_i$  is the effect of block i, and  $\varepsilon_{ij} \stackrel{iid}{\sim} N(0, \sigma^2)$  are random errors

• The effect of each level of the treatment is the same across blocks  $\Rightarrow$  no interaction between  $\alpha's$  and  $\beta's$ 

### **RCBD Sums of Squares**

• Total sum of square:

$$SS_{tot} = \sum_{i=1}^{r} \sum_{j=1}^{s} (y_{ij} - \bar{y}_{..})^2$$

• Treatment sum of square:

$$SS_{trt} = \sum_{j=1}^{g} r(\bar{y}_{.j} - \bar{y}_{..})^2$$

a

Block sum of square:

$$SS_{blk} = \sum_{i=1}^{r} g(\bar{y}_{i.} - \bar{y}_{..})^2$$

• Error sum of square:

$$SS_{err} = \sum_{i=1}^{r} \sum_{j=1}^{g} (y_{ij} - \bar{y}_{i.} - \bar{y}_{.j} + \bar{y}_{..})^2$$



## Notes

### **ANOVA Table and F Test**

					Factorial Design
Source	df	SS	MS	F statistic	
Treatment	g-1	$SS_{trt}$	$MS_{trt} = \frac{SS_{trt}}{g-1}$	$F_{trt} = \frac{M}{M}$	$\frac{S_{trt}}{S_{err}}$
Block	r-1	$SS_{blk}$	$MS_{blk} = \frac{SS_{blk}}{r-1}$	$F_{blk} = \frac{M}{M}$	$\frac{S_{blk}}{S_{err}}$
Error	(g-1)(r-1)	$SS_{err}$	$MS_{err} = \frac{SS_{err}}{(g-1)(r-1)}$		
Total	N-1	$SS_{tot}$			

There are two hypothesis tests in an RCBD:

•  $H_0: \alpha_i = 0$  $j=1,\cdots,g$  $H_a: \alpha_j \neq 0$ for some jTest Statistic:  $F_{trt} = \frac{MS_{trt}}{MS_{err}}$ . Under  $H_0$ ,  $F_{trt} \sim F_{df_1 = g-1, df_2 = (g-1)(r-1)}$ 

•  $H_0$ : The means of all blocks are equal  $H_a$ : At least one of the blocks has a different mean Test Statistic:  $F_{blk} = \frac{MS_{blk}}{MS_{err}}$ . Under  $H_0$ ,  $F_{blk} \sim F_{df_1=r-1, df_2=(g-1)(r-1)}$ 

### Example

Suppose you are manufacturing concrete cylinders for bridge supports. There are three ways of drying concrete (say A, B, and C), and you want to find the one that gives you the best compressive strength. The concrete is mixed in batches that are large enough to produce exactly three cylinders, and your production engineer believes that there is substantial variation in the quality of the concrete from batch to batch.



You have data from r = 5 batches on each of the g = 3drying processes. Your measurements are the compressive strength of the cylinder in a destructive test. (So there is an economic incentive to learn as much as you can from a well-designed experiment.)

### **Example: Data Set**

### The data are:

			Batch			
Treatment	1	2	3	4	5	Trt Sum
А	52	47	44	51	42	236
В	60	55	49	52	43	259
С	56	48	45	44	38	231
Batch Mean	168	150	138	147	123	726

The primary null hypothesis is that all three drying techniques are equivalent, in terms of compressive strength.

The secondary null is that the batches are equivalent (but if they are, then we have wasted power by controlling for an effect that is small or non-existent).

### Notes







### Example: ANOVA Table

Analysis of Variance Table

Response:	х			
	Df	Sum Sq	Mean Sq	F value
trt	2	89.2	44.60	7.6239
blk	4	363.6	90.90	15.5385
Residuals	8	46.8	5.85	
		Pr(>F)		
trt	0.0	0140226	*	
blk	0.0	0007684	***	

### Interpretation?

	23.1

### What If We Ignore the Block Effect?

Suppose we had not blocked for batch. Then the data would be:

Treatment		Trt Sum
А	52,47,44,51,42	236
В	52, 47, 44, 51, 42 60, 55, 49, 52, 43	259
С	56,48,45,44,38	231

This is the same as before except now we ignore which batch the observation came from.

### Notes

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Analysis of Variance Table

ANOVA Table for CRD

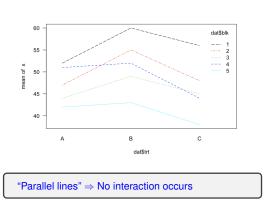
Response: x Df Sum Sq Mean Sq F value Pr(>F) trt 2 89.2 44.6 1.3041 0.3073 Residuals 12 410.4 34.2

We fail to reject the null  $H_0: \mu_A = \mu_B = \mu_C$  if we ignore the block effect

 $\Rightarrow$  Using blocks gave us a more powerful test!



Assessing the Additivity Assumption: Interaction Plot





### Notes



# The Battery Design Experiment (Example 5.1, Montgomery, 6th Ed)

An engineer would like to study what effects do material type and temperature have on the life of the battery he designed. the engineer decides to test three plate materials at three temperature levels:

Material	Temperature (°F)					
Туре	1	5	7	0	1	25
1	130	155	34	40	20	70
I	74	180	80	75	82	58
2	150	188	136	122	25	70
2	159	126	106	115	58	45
3	138	110	174	120	96	104
3	168	160	150	139	82	60

This design is called a 3<sup>2</sup> factorial design



### Notes

# Two-Factor Factorial Design

### The effects model:

 $y_{ijk} = \mu + \alpha_i + \beta_j + (\alpha\beta)_{ij} + \varepsilon_{ijk},$ 

 $i = 1, \cdots, a, j = 1, \cdots, b, k = 1, \cdots, n$ 

- *a*: the number of levels in the factor A
- b: the number of levels in the factor B
- $(\alpha\beta)_{ij}$ : the interaction between  $\alpha_i$  and  $\beta_j$

• 
$$\sum_{i=1}^{a} \alpha_i = \sum_{j=1}^{b} \beta_j = \sum_{i=1}^{a} (\alpha \beta)_{ij} = \sum_{j=1}^{b} (\alpha \beta)_{ij} = 0$$

• *abn* is the total number of the observations



### **ANOVA Table**

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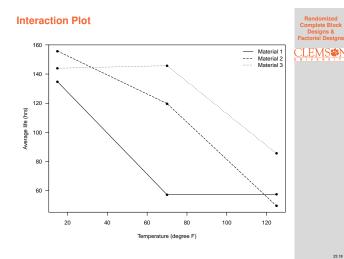
	SS	MS	F	
-1 5	$SS_A$	$MS_A = \frac{SS_A}{a-1}$	F =	$\frac{MS_A}{MS_E}$
-1 5	$SS_B$	$MS_B = \frac{SS_B}{b-1}$	F =	$\frac{MS_B}{MS_E}$
(b-1)(b-1)	$SS_{AB}$	$MS_{AB} = \frac{SS_A}{(a-1)(b-1)}$	F = -	$\frac{\text{MS}_{AB}}{\text{MS}_{E}}$
b(n-1) §	$SS_E$	$MS_E = \frac{SS_E}{ab(n-1)}$		
m - 1 S	$SS_T$			
	-1 -1 (a - 1)(b - 1) (a - 1)(b - 1)	$ \begin{array}{c c} -1 & \mathbf{SS}_A \\ -1 & \mathbf{SS}_B \\ -1)(b-1) & \mathbf{SS}_{AB} \\ p(n-1) & \mathbf{SS}_E \end{array} $	$-1 \qquad SS_A \qquad MS_A = \frac{SS_A}{a-1}$ $-1 \qquad SS_B \qquad MS_B = \frac{SS_B}{b-1}$ $-1)(b-1) \qquad SS_{AB} \qquad MS_{AB} = \frac{SS_A}{(a-1)(b-1)}$ $p(n-1) \qquad SS_E \qquad MS_E = \frac{SS_E}{ab(n-1)}$	$-1 \qquad SS_A \qquad MS_A = \frac{SS_A}{a-1} \qquad F =$ $-1 \qquad SS_B \qquad MS_B = \frac{SS_B}{b-1} \qquad F =$ $-1)(b-1) \qquad SS_{AB} \qquad MS_{AB} = \frac{SS_A}{(a-1)(b-1)} \qquad F =$ $-n(n-1) \qquad SS_E \qquad MS_E = \frac{SS_E}{ab(n-1)}$

### **R** Output

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		riui, uu	ca = αατ,	)			
ric	ance Tal	ble					
Df	Sum Sq	Mean Sq	F value	Pr(>F)			
2	39119	19559.4	28.9677	1.909e-07	***		
2	10684	5341.9	7.9114	0.001976	**		
4	9614	2403.4	3.5595	0.018611	*		
C	0f 2 2	Of Sum Sq 2 39119 2 10684	2 39119 19559.4 2 10684 5341.9	Of Sum Sq Mean Sq F value 2 39119 19559.4 28.9677 2 10684 5341.9 7.9114	)f Sum Sq Mean Sq F value Pr(>F) 2 39119 19559.4 28.9677 1.909e-07 2 10684 5341.9 7.9114 0.001976	)f Sum Sq Mean Sq F value Pr(>F) 2 39119 19559.4 28.9677 1.909e-07 ***	)f Sum Sq Mean Sq F value Pr(>F) 2 39119 19559.4 28.9677 1.909e-07 *** 2 10684 5341.9 7.9114 0.001976 **



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### Notes