

Lecture 21

Introduction to Design of Experiments

STAT 8020 Statistical Methods II
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Main Elements of An Experiment

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- Want to learn about **treatments** (e.g., dose of drug; nano-tech coating for a fabric)
- **Responses** tell us how the treatment worked (patient get better; stain resistance)
- Experimenter **assigns** treatments to **experimental units** (e.g., a patient; a bolt of fabric)

Observational vs. Experimental Studies

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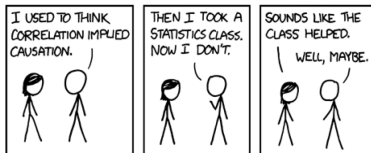
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Source: Slide 5 at <http://users.stat.umn.edu/~gary/classes/5303/lectures/Introduction.pdf>

Why Designed Experiments?

- Design for direct comparison of treatments
- Design to reduce bias in comparisons
- Design to reduce and estimate the variability

Fundamental Principles: Replication, Randomization, and Blocking

- **Replication:** Each treatment is applied to a number of units representative of the population
- **Randomization:** Allocation of treatments to units, run order and measurement order need to be randomized
- **Blocking:** To block To divide the experimental units into groups (blocks) such that the units in each block are intended to be relatively similar

- Perhaps the most important concept in statistical design
- The **experimental unit** is the unit (subject, plant, pot, animal) which is randomly assigned to a treatment
- The experimental unit *defines the unit to be replicated to increase degrees of freedom*

Experimental Units vs Measurement Units

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- Fertilizer is applied to the pots. Plants are not the EUs
- Different food placed in tanks containing the fish. Fish are not the EUs

- 1. Agricultural Era:
 - Treatment Comparisons and ANOVA
 - R.A. Fisher, Rothamsted Agricultural Experimental Station (1930, England)
 - Introduced statistical experimental design and data analysis
 - Summarized the fundamental principles: replication, randomization, and blocking
 - An influential book, The Design of Experiments

- 2. Industrial Era:
 - Process modeling and optimization
 - George Box and coworkers in chemical industries and other processing industries
 - Empirical modeling, response surface methodologies, central composite design
- 3. Quality Era:
 - Quality improvement and variation reduction
 - Taguchi and robust parameter design

- 4. Current State of Experimental Design:
 - Popular outside statistics, and an indispensable tool in many scientific/engineering endeavors
 - New challenges:
 - Large and complex experiments, e.g., screening design in pharmaceutical industry, experimental design in biotechnology
 - **Computer experiments:** efficient ways to model complex systems based on computer simulation
 - ...